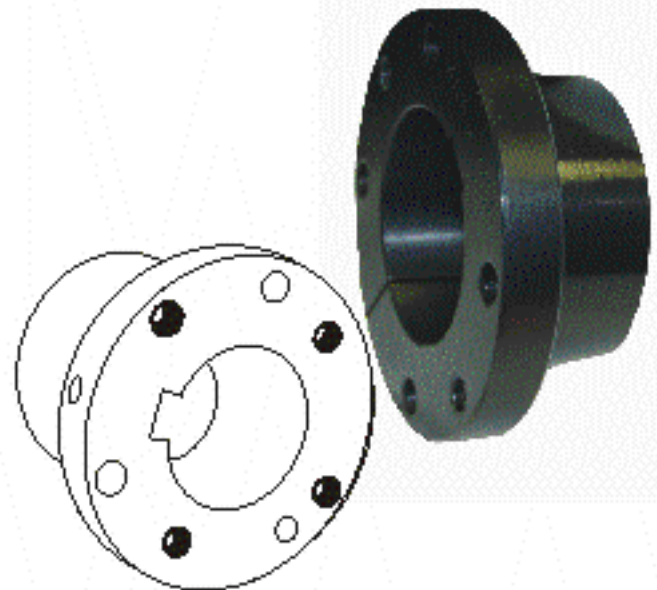


KEYWAY DIMENSIONS

XT BUSHINGS

STOCK BORES BUSHING KEYWAY KEY SUPPLIED

15	5/8, 3/4, 7/8 1, 1-1/8, 1-3/16, 1-1/4 1-7/16, 1-1/2	3/16 X 3/32 1/4 X 1/8 3/8 X 1/8	NONE NONE 3/8 X 5/16X 1-1/8
20	3/4 1, 1-1/8, 1-3/16, 1-1/4 1-7/16, 1-1/2, 1-11/16 1-15/16, 2	3/16 X 3/32 1/4 X 1/8 3/8 X 3/16 1/2 X 3/16	NONE NONE NONE 3/8 X 5/16X 1-1/8
25	1, 1-3/16, 1-1/4 1-7/16, 1-1/2, 1-11/16 1-15/16, 2, 2-3/16 2-7/16	1/4 X 1/8 3/8 X 3/16 1/2 X 1/4 5/8 X 1/8	NONE NONE NONE 5/8 X 7/16X 1-1/4
30	1-7/16, 1-1/2 1-15/16, 2, 2-3/16 2-7/16, 2, 2-3/16 2-15/16	3/8 X 3/16 1/2 X 1/4 5/8 X 5/16 3/4 X 3/16	NONE NONE NONE 3/4 X 9/16X 2
35	1-15/16, 2, 2-3/16 2-7/16, 2-11/16 2-15/16 3-7/16	1/2 X 1/4 5/8 X 5/16 1/2 X 3/8 7/8 X 5/16	NONE NONE NONE 7/8 X 3/4X 2-1/2
40	2-7/16 2-15/16 3-7/16 3-15/16	5/8 X 5/16 1/2 X 3/8 7/8 X 7/16 1 X 3/8	NONE NONE NONE 1 X 1-7/8X 2-3/4
45	3-7/16 3-15/16 4-7/16	7/8 X 7/16 1 X 1/2 1 X 3/8	NONE NONE 1 X 1-7/8X 3-1/4
50	3-15/16, 4-7/16 4-15/16	1 X 1/2 1 1/4 X 5/8	NONE NONE
60	5-7/16, 5-1/2 5-15/16, 6	1 1/4 X 5/8 1-1/2 X 1/2	NONE NONE
70	6-7/16, 6-1/2 6-15/16, 7	1-1/2 X 1/2 1-3/4 X 1/2	NONE NONE
80	7-1/2 7-15/16, 8	1-3/4 X 1/2 2 X 1/2	NONE NONE
100	8-1/2, 9 9-7/16, 9-1/2	2 X 1/2 2 1/2 X 7/8	NONE NONE
120	10-1/2, 11 11-1/2, 12	2 1/2 X 7/8 3 X 1	NONE NONE



RECOMMENDED WRENCH TORQUE

XT HUB SIZE	WRENCH TORQUE (LBS.)	WRENCH LENGTH (INCHES)	WRENCH PULL (LBS.)
15	360	6	60
20	720	12	60
25	900	12	75
30	1620	12	135
35	2700	15	180
40	3600	30	180
45	5400	20	180
50	7200	36	200
60	1620	12	135
70	2700	15	180
80	3600	30	180
100	5400	20	180
120	7200	36	200

NOTE: Bolt legs and cap screws must be periodically checked for proper seating at key stroke after installation and they checked periodically.